

SURROUND by Laminex™

Surround by Laminex™ is designed for interior applications and is manufactured from moisture resistant Medium Density Fibreboard (MDF). Each panel has one face routed with a regular decorative pattern which is primed with water-based paint. All 12mm panels have a reverse flat face sealed with a white Low Pressure Melamine (LPM).

Applications

Dry area wall panelling

Functional Benefits



Vertical Application



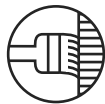
Impact Resistant



Dimensional Stability



Low Sanding



Paintable

Product Characteristics

Attribute	Description
Product Category	Wall Solutions
Substrate Type	Moisture Resistant E0 MDF
Sheet Size (nominal)	2400mm x 1200mm and 3000mm x 1200mm
Thickness (nominal)	9mm 12mm
Weight (Kg/m ³ approx.)	6.9 9.2
Finish	Primed Front Face (water-based)
Colour/Pattern	To view the full range, visit laminex.co.nz

Dimensional Tolerance (Tested to AS/NZS 4266.1)

Attribute	Measurement
Length and Width	+5mm / -5mm maximum deviation
Squareness	2mm/m maximum deviation

Surface Quality (Tested to AS/NZS 4266.2)

Attribute	Measurement
Inspection Guidelines	Viewing distance 1.5m from surface. Light intensity approximately 800 to 1000 lx at the surface. Using normal vision, corrected if necessary. No magnification devices.

Surface Performance

Attribute	Measurement
Crosscut Adhesion AS/NZS 1580.408.2	Rating ≤ 1 <i>Maximum 5% flaking</i>
Primer Dry Coating	Thickness $\geq 45 \mu\text{m}$
Modulus of Rupture AS/NZS 4266.1	$\geq 15 \text{ MPa}$ (at weakest point of the routed profile)

Substrate Performance (Tested to AS/NZS 4266.1)

Attribute	Units	Measurement	
		9mm – 12mm	
		Minimum Values	Typical Values [#]
Thickness Tolerance	mm	± 0.2	± 0.2
Density	Kg/m ³	-	765 \pm 20
Internal bond	MPa	0.60	1.00 - 1.20
Modulus of Rupture	MPa	28	40 - 43
Modulus of Elasticity	MPa	2400	3100 - 3300
Surface Soundness	MPa	0.6	0.9 - 1.2
Screw Holding, Face	Force N	-	-
Screw Holding, Edge	Force N	-	-
Thickness Swell (24hr)	%	(Max) 12.0	8.5 - 10.5
Wet Bending Strength (Method A)	MPa	6	6 - 8
Dimensional changes Length (65,85%)	mm/m	-	1.0
Dimensional changes Length (65,30%)	mm/m	-	-2.0
Dimensional changes Thickness (65,85%)	%	-	4.0
Dimensional changes Thickness (65,30%)	%	-	-4.0
Formaldehyde	mg/L	≤ 0.5	E0 ≤ 0.5

[#]Table contains representative values only of the non-profiled panels. Performance variation outside stated typical values does not constitute a product failure.

Emissions & Environmental Performance

Attribute	Tested to	Units	Measurement
Formaldehyde	AS/NZS 1859.2	mg/L	E0 ≤ 0.5
Volatile Organic Compounds (VOC's)	ASTM D5116	mg/m ² /h	TBC

Important Information

This document must be referenced in conjunction with the latest version of the following, which can be accessed at laminex.co.nz:

- i. SURROUND by Laminex™ Fabrication and Installation Manual.
- ii. SURROUND by Laminex™ Limited Product Warranty.